



Monitoring AI Pipelines as Product

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Backend Developer**



Agenda

- **Augury - Company and Product**
- **Machine Health AI - How we do it at Augury**
- **The Detection Management layer**
 - **Why it's important**
- **Monitoring**
 - **What do we want to achieve**
 - **The Hybrid approach**
 - **Being Proactive**
- **Conclusions**

THE WORLD RUNS ON MACHINES

WE'RE ON A MISSION TO
MAKE THEM RELIABLE



MACHINES TALK, WE LISTEN

P&G



Roseburg



www.augury.com



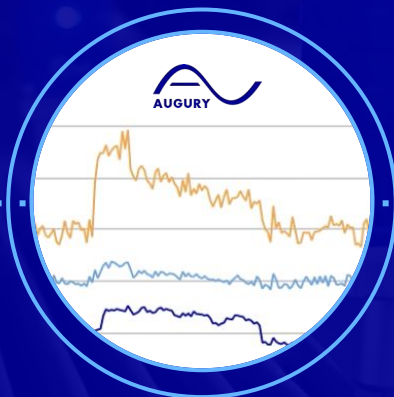
info@augury.com

How it works



Connect

Monitor 24/7 via IoT devices.
Vibration, temperature and
magnetic field sensors.



Diagnose

Algorithms diagnose
malfunctions and provide alerts
and recommendations



Visualize

Visualization and
communication includes a web,
mobile, emails, sms and more.

How does it look



How does it look

Sensors

Component Motor

Component Driven Pump





Machine Health AI



Some Important Numbers

50M+ Hours of
Machines
Monitored

80K+
Machines
Diagnosed

Multiple
Customers with
Global Expansion

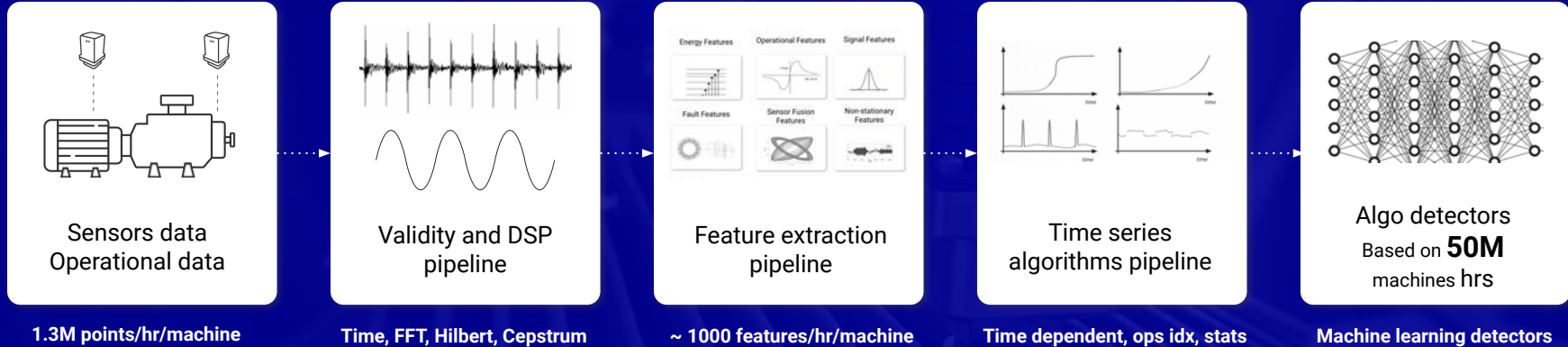
Dozens of
Thousands of
Machines

Dozens of ML
Algorithms

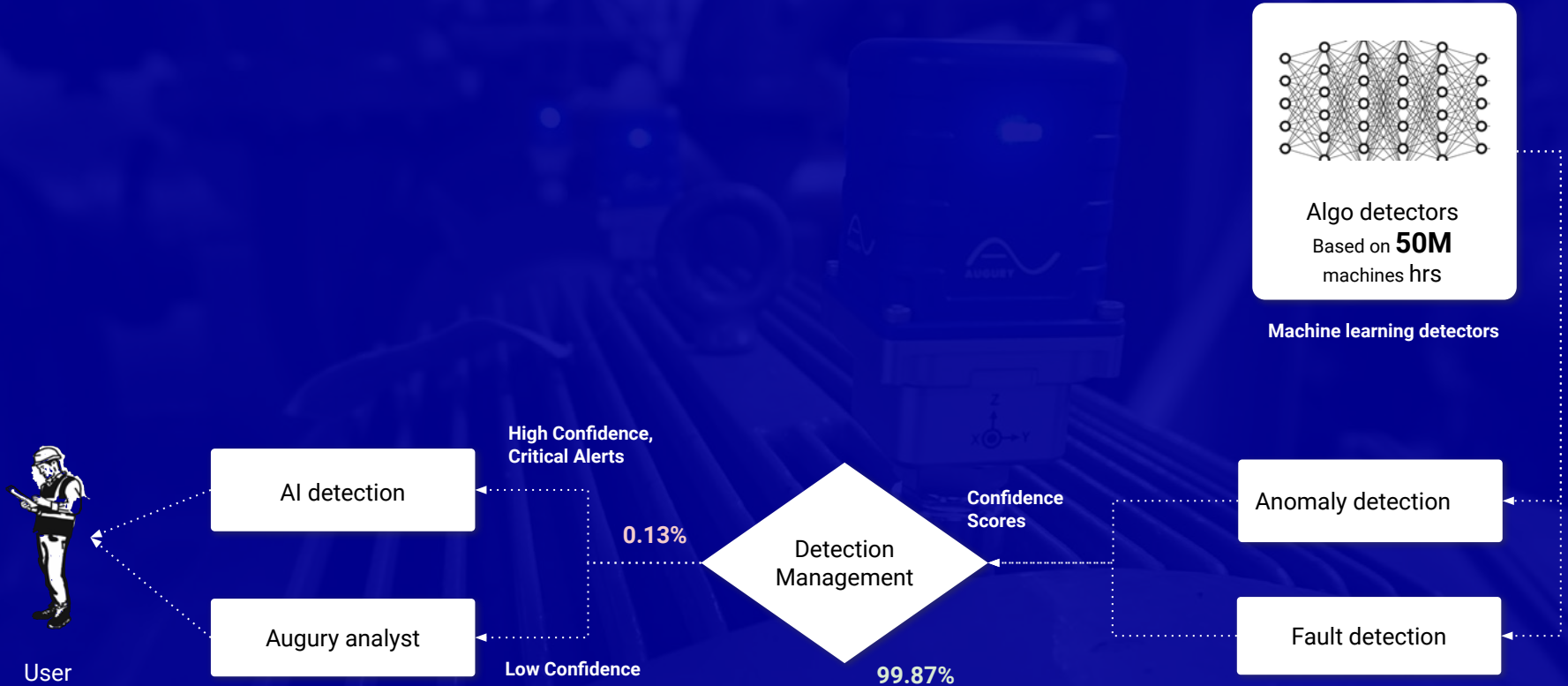
3 Product
Squads

3 Algo Squads +
Data
Engineering
Team

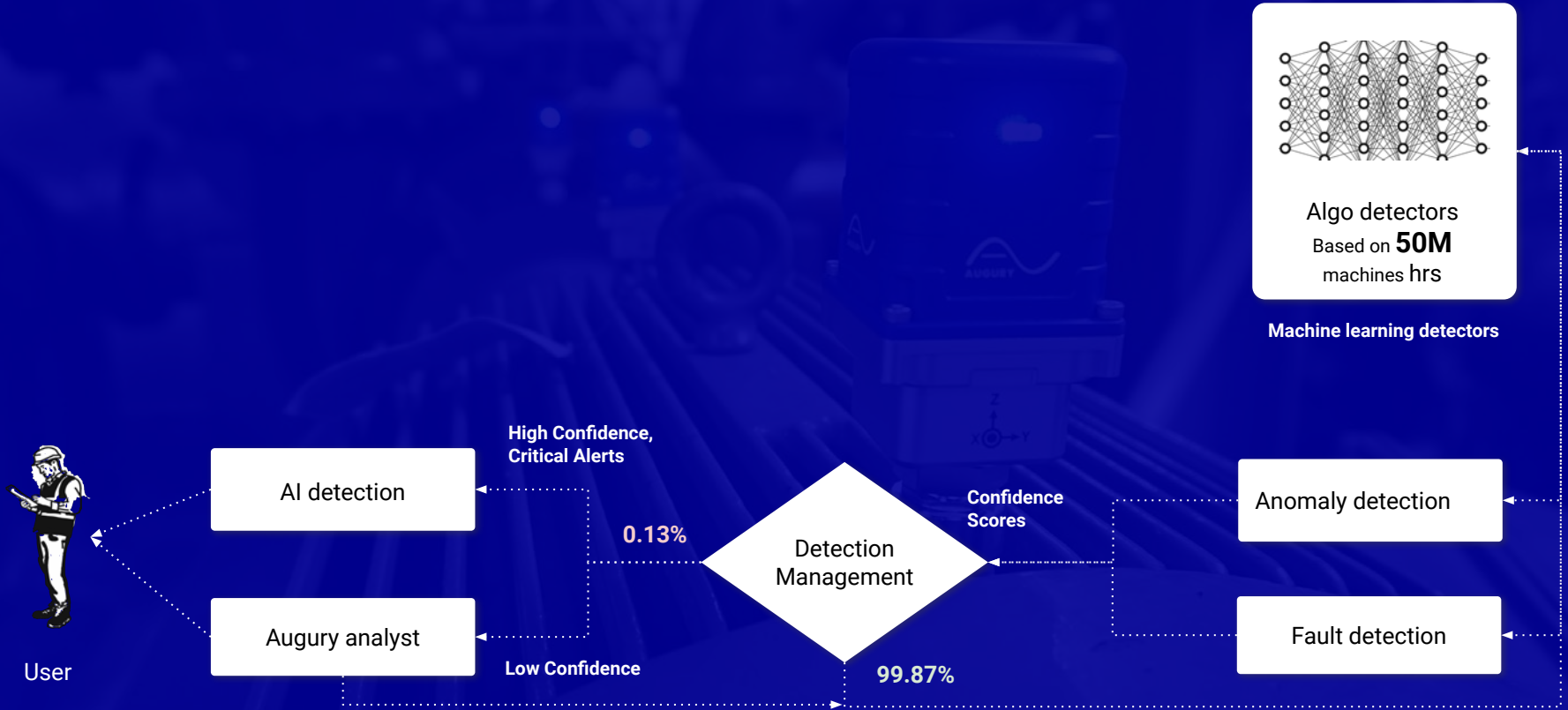
Augury Machine Health AI Flow



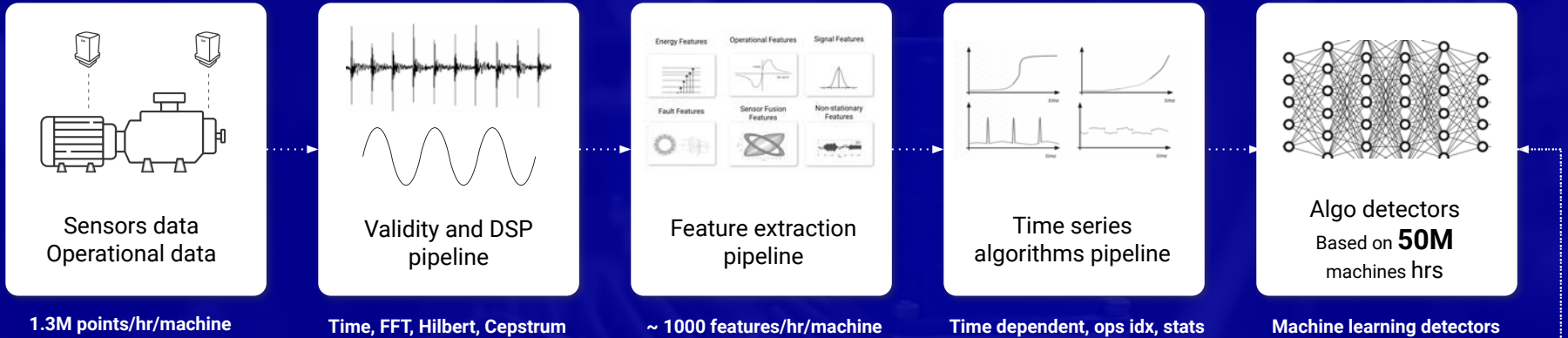
Augury Machine Health AI Flow (cont.)



Augury Machine Health AI Flow (cont.)



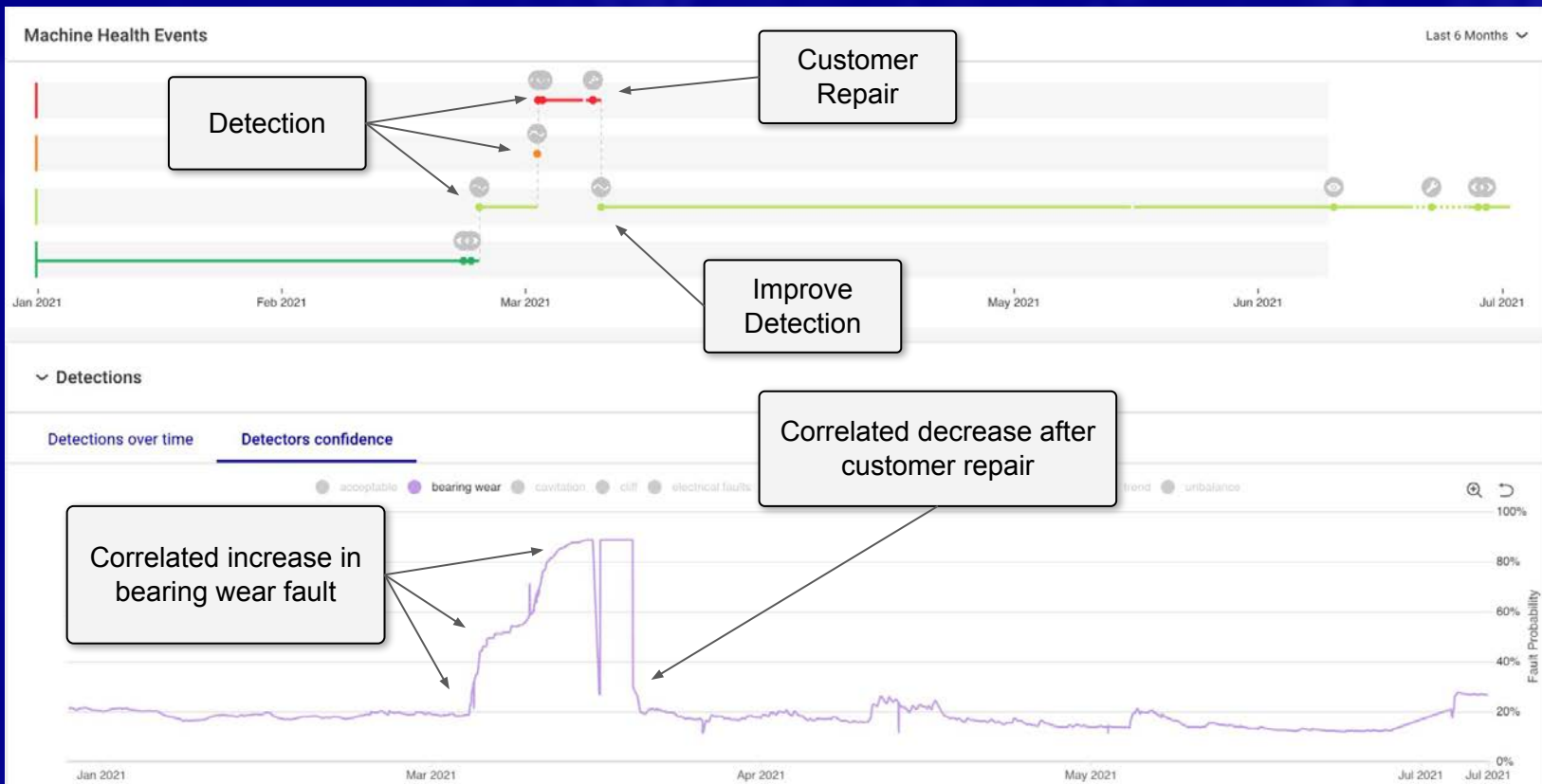
Augury Machine Health AI Flow (cont.)



User



How We Use Detections In The Product

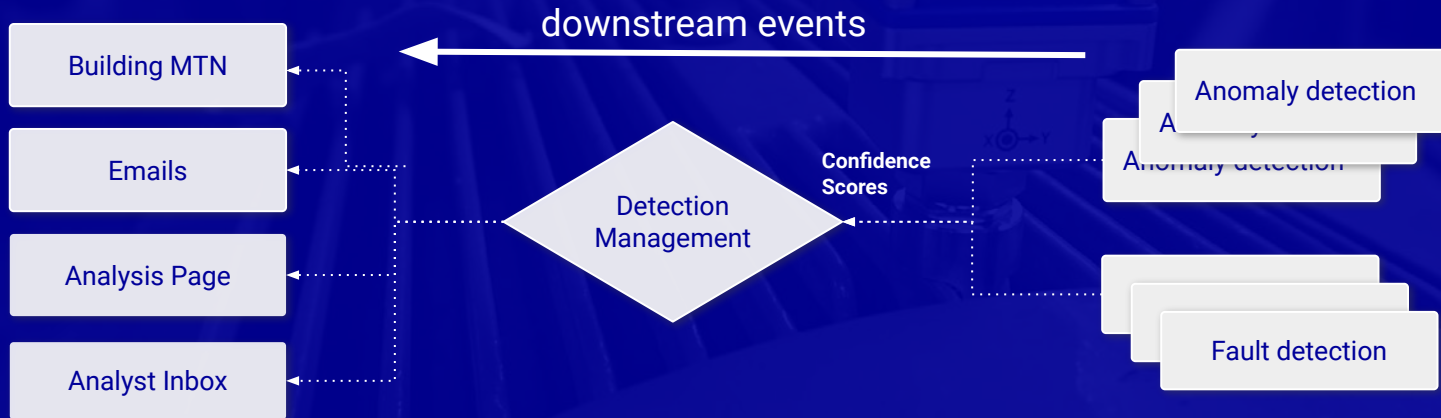


The Detection Management Layer



Why Is It So Important

- **Connects the AI engine to customer facing products**
- **Contains logic which effects product decisions**



Being Confident in the Changes We Make

Expected changes (new features) :

- **AI Engine** - Test in staging environment (was already happening)
- **Detections Management Layer** - Test in dry run in production environment

Unexpected changes (bugs) :

- **AI Engine** - Add metrics and alerts on CPU, Queue lag and more
- **Detection Management Layer** - Add metrics on the detection flow

Our motivation - Avoid Production Issues

Simple Bugs

Bad
Deployments

Change in Interfaces
Between Squads

Negative Effects From
Configuration Changes

Changes in Logic
Based on Wrong
Assumptions

* Due to the nature of downstream flows, an error in the top of the funnel can cause major issues to several consumers



All detection



Detection reached state



Detection finish state



Monitoring!!!

Detections breakdown



Filtered vs non filtered with breakdown



- pass
- didnt pass filter_demo
- didnt pass filter_other_detectors_confidence
- didnt pass filter_already_in_danger

current

- 68
- 13
- 13
- 5

Filtering filters



- filter_demo
- filter_other_detectors_confidence
- filter_already_in_danger
- filter_machine_is_not_habit_in_baseline

current

- 13
- 13
- 3
- 3

Filtered detectors



- acceptable
- feature_thresholds
- bearing_wear
- diff

current

- 16
- 13
- 4
- 3

Total per filter



- filter_new_detector
- filter_demo
- filter_acceptable_machines
- filter_habit

current

- 106
- 106
- 93
- 93

- feature_0
- acceptable
- diff
- trend

current

106

What Do We Want To Achieve

Good Service/Support

- It's the core of our product
- Catch issues before customers
- Find issues as fast as possible

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Have Consistent AI Insights

- Quality of our insights
- Find Machine Health Issues
- Minimize False Alerts

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Better Collaboration between our teams

- Growing from 8 people to 7 squads
- Improve communication
- Enable Fast response

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Top Goal

Retain Trust From our Customers

- Growing from 8 people to 7 squads
- Improve communication
- Enable Fast response

Types of Monitoring

- **White box monitoring** – Monitoring based on metrics exposed by the internals of the system, including logs, interfaces like the Java Virtual Machine Profiling Interface, or an HTTP handler that emits internal statistics (CPU, memory usage and more).
- **Black box monitoring** – Testing externally visible behavior as a user would see it.

The Hybrid Approach Monitoring Pipelines as a Product

**Blackbox
Monitoring**

+

**Whitebox
Monitoring**

=



The Hybrid Approach

Monitoring Pipelines as a Product

**Blackbox
Monitoring**



**Whitebox
Monitoring**



The Detection Management Layer:

- **Customer/Consumer** to the AI Engine.
- Executes **product logic**
- Decides on the **detections states**

Conclusion: even though it's an **internal product process**, this layer is the **decision flow** for what the external customers get.

Patterns We Commit To

Consistent # of Propagations

- Considering detection confidence
- Considering machine state

Consistent Detections Generation for each detector



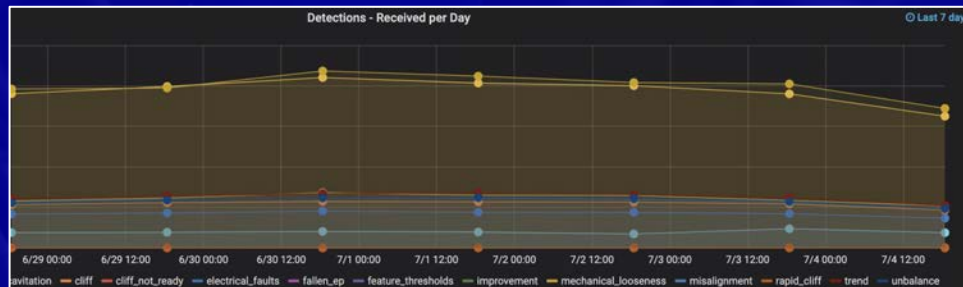
Detection lifecycle

- **Init (reached detection management layer)**
- **Filtered by detection confidence**
- **Filtered by machine state**
- **Propagated to customers**

Detection lifecycle

- Init (reached detection management layer)
- Filtered by confidence
- Filtered by logic
- Propagated to customers





Using Graphite & Grafana



Let's Get Proactive


- Setting up alerts per detector on breaking patterns
- Creating a collaborative slack channel for monitoring alerts

Bearing wear alerts ▾


-  **Bearing wears arriving in DM**
OK for 11 hours
-  **Filtered bearing wears alert**
OK for a month
-  **No Bearing wear in 48 hours propagated**
OK for 6 minutes
-  **Too many bearing wears propagated**
OK for 4 months


detections-monitoring ▾


Wednesday, June 30th ▾


 **detections-monitor** APP 11:47 AM
[Alerting] Mechanical looseness in DM

[\[Alerting\] Mechanical looseness in DM](#)
MECHANICAL LOOSENESS - Amount of detections is not normal, something is wrong
current
0

 Grafana v6.7.3 Jun 30th

 1 reply 4 days ago

 **detections-monitor** APP 11:53 AM
[OK] Mechanical looseness in DM

[\[OK\] Mechanical looseness in DM](#)
 Grafana v6.7.3 Jun 30th

Example: Consistent Detections Generation Graph

- Lines indicating thresholds for alerts
- Purple line - extra information, deployment tags
 - enables fast understanding of what changed



Conclusion

- **Keep the customers in the center (internal and external)**
- **Internal teams can consume products from each other**
- **It's not about having a zero bugs product, it's about fast response**
- **To move fast, we need high confidence in our process**
- **Having an easy way to communicate across teams is crucial**



Thank You