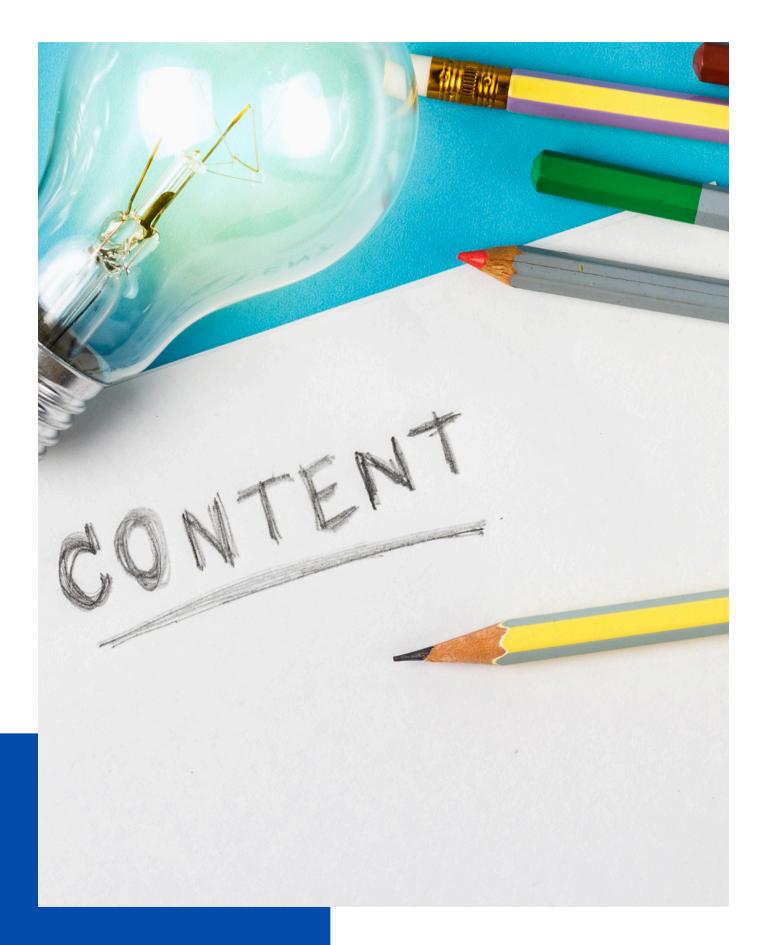
Hyper Automation in SAP Production Planning

Transforming Manufacturing Operations with Advanced Automation Technologies



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Introduction to Hyper Automation



Hyper automation represents the evolution of process automation, integrating technologies like: Robotic Process Automation (RPA)

- Artificial Intelligence (AI)
- Machine Learning (ML)
- Process Mining

Key Objective: Create a fully automated production planning system that enhances efficiency, accuracy, and decisionmaking in manufacturing operations.

Market Insight:

Projected market growth at a CAGR of 18.7%, reaching \$26.5 billion by 2026.



Key Components of Hyper Automation

- Robotic Process Automation (RPA): Automates repetitive tasks (e.g., data entry, order processing) up to 70% faster.
- Artificial Intelligence (AI): Analyzes production data for predictive insights with up to 95% accuracy.
- Machine Learning (ML): Continuously improves production scheduling, enhancing efficiency by 20%.
- **Process Mining**: Identifies inefficiencies, reducing cycle times by 15%.

BENEFITS OF HYPER AUTOMATION IN SAP PP

Efficiency Gains: Reduced manual intervention and accelerated production processes.

- Lead time reduction: 25-40%
- Resource utilization improvement: 20-30% **Accuracy Improvements:** Enhanced forecasting and inventory management.
 - Forecasting accuracy increase: 15-40%

 Inventory level reduction: 15-25% Real-Time Insights: Improved decision-making and issue detection.

- Detection and response time reduced by 50%
- Downtime minimized by 25-45%





Case Study Highlight

- Client: A leading automotive manufacturer with a complex production ecosystem.
- Objective: Streamline production planning, improve resource management, and increase on-time delivery rates. Implementation:
 - Integrated RPA to automate manual scheduling tasks.
 - Leveraged AI for predictive maintenance to anticipate machinery failures.
 - Utilized ML to optimize production schedules based on historical data.
 - Applied Process Mining to identify inefficiencies in workflow.





Impact on Production Planning

Efficiency: Automation reduces lead times and optimizes production schedules.

Accuracy: Al and ML enhance forecasting, reducing errors and aligning production with demand.

Insights: Real-time analytics for dynamic adjustments and predictive maintenance.

Key Data Points:

 Equipment failure prediction accuracy: 90% Unplanned downtime reduction: 35%



TECHNOLOGIES POWERING HYPER AUTOMATION



90%. maintenance scheduling. **Statistics**:

 Process mining reduces production cycle time by up to 15%.



- **RPA:** Automates MRP runs, reduces manual data handling by 70%, and minimizes errors by
- **AI:** Predicts demand and enhances
- **ML:** Adaptive learning for better production
- scheduling and anomaly detection.
- **Process Mining:** Identifies process
- inefficiencies for continuous improvement.



CHALLENGES AND ETHICAL CONSIDERATIONS



Challenges:

- Data privacy concerns (31% of executives cite as a major concern). Integration complexity and resource
- allocation.

- implementation.
- **Ethical Considerations:** • Ensuring bias-free Al. Building trust with responsible AI

THE FUTURE OF SAP PP AND HYPER AUTOMATION



- for Industry 4.0.



• Hyper automation as a critical enabler

 Anticipated advancements in AI and ML will further optimize production.

• Gartner's projection: The market for hyper automation-enabling software will reach \$860 billion by 2025, with significant impacts on manufacturing.

Conclusion and Q&A



- Planning.
- technologies.



• Hyper automation integrates cutting-edge technologies to transform SAP Production

• It drives substantial efficiency gains, cost reductions, and better decision-making. Organizations need to implement responsible AI practices as they adopt these

